



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2015.0505.006

DVS ZERT GmbH hereby certifies that the welding company

**Hans Eberle AG
Metallwarenfabrik
Untere Allmeind 7
8755 Ennenda
Switzerland**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity P**

in the range indicated in the annex.

validity: 2026-07-21 until 2029-01-11

Halle (Saale), 2026-07-21
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HASE


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
131	23.1	t = 3 mm	FW
		t = 3 - 6 mm	BW
135	2.1	t = 3 - 6 mm	BW
141	1.2	t = 1.5 - 3 mm	FW
	8.1	t = 1.5 - 3 mm	BW
	23.1	t = 1.5 - 6 mm	FW, BW
786	22	t = 2 mm	M3 - M6
	8.1	t = 1.5 - 2 mm	M3 - M8

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Adrian Sutter, Level A (EWE) [external]

born: 1967-06-03

1st deputy(ies) of the responsible welding coordinator(s):

Joel Thoma, Level C (IWS)

born: 1985-11-17

Others deputies:

Felix Beringschmidt, Level C (IWS)

born: 1988-01-05

Remarks:

Register no.:

DVSZERT/15085/CL1/505/15/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.